PODS Gen 6 Roll Door Replacement

Damaged



Replacement



Tools Needed:



- 1/4”Impact Driver
- Driver Extension
- 7/16” Deep Well Socket
- 7/16” Wrench
- Knife

Materials Needed:



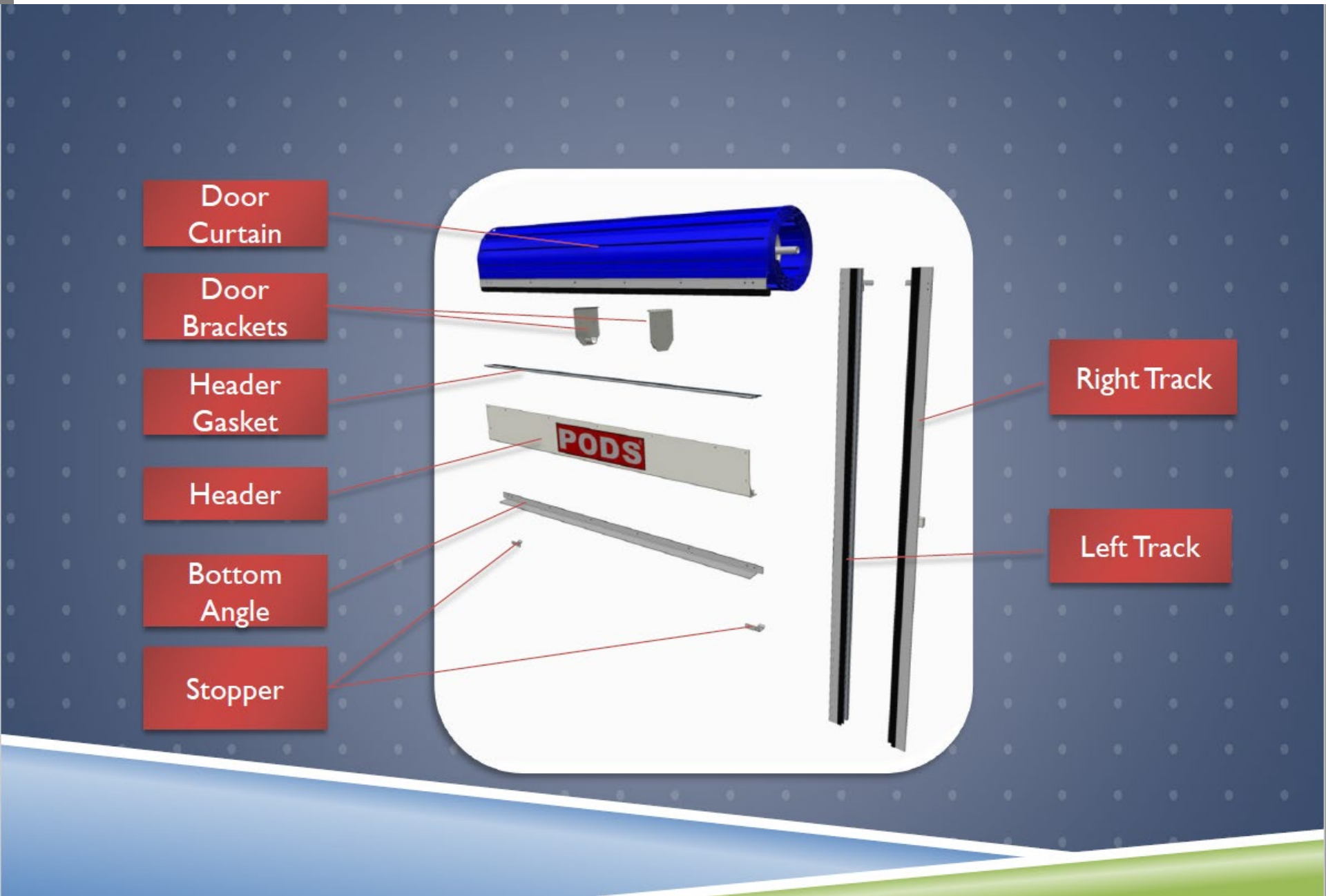
- Gen 6 Roll Door Kit– PG6098
- High Strength 3 Ply Twine (479 lb.)

Personal Protective Equipment:

- Steel Toed Shoes
- Safety Glasses
- Bump Cap
- Cut Resistant Gloves
- Hearing Protection



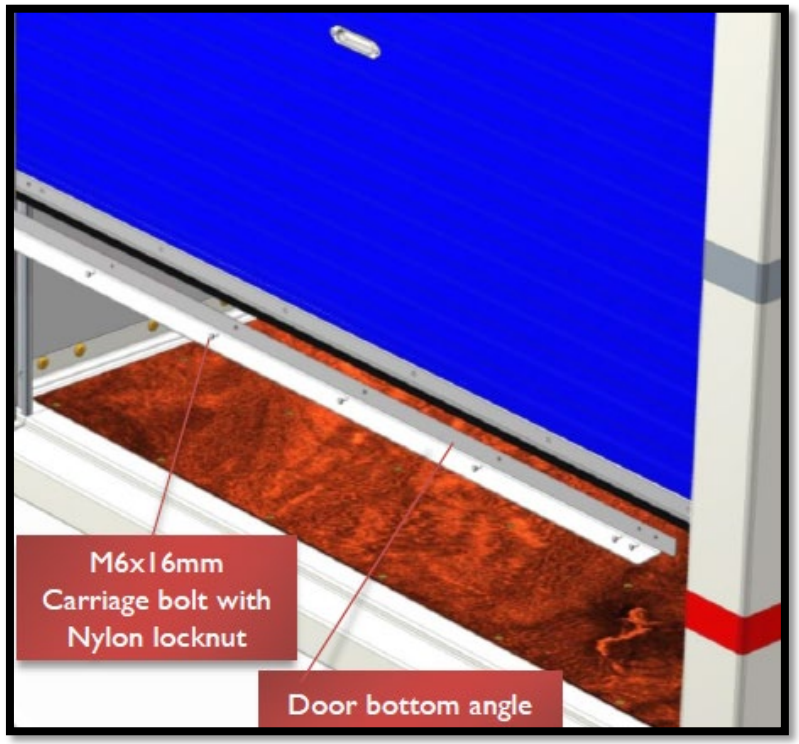
Gen 6 Roll Door Parts Overview

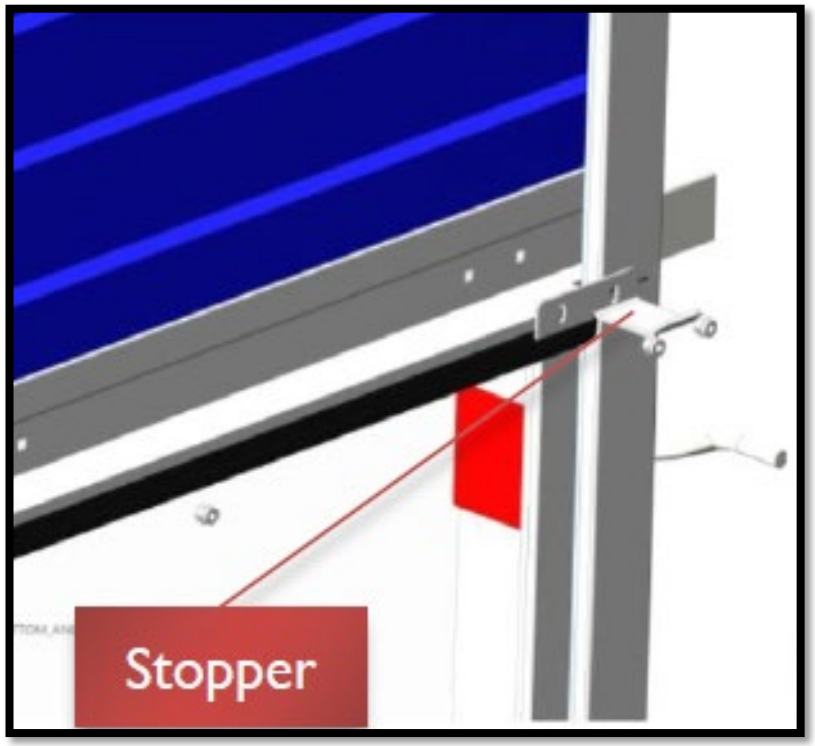


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1. Remove bottom door angle and door stops.

Note: Make sure to keep the parts and hardware as they will be reused when installing the new door.





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2. Have a 2nd person roll the door slowly to the top of the door tracks and hold the door while the other person wraps twine around the door curtain 3 times and ties it off using a double knot.

Note: Door is under tension.

Warning: High spring tension, can cause serious injury or death, use extreme caution and always wear cut resistant gloves.

Only use “High Strength 3 Ply Twine” rated with a minimum of “479 lbs.” of tensile strength.

This step requires 2 CRT’s



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3. Rotate door backwards to release spring tension.

Note: Door will need a minimum of 5 total turns to release tension.

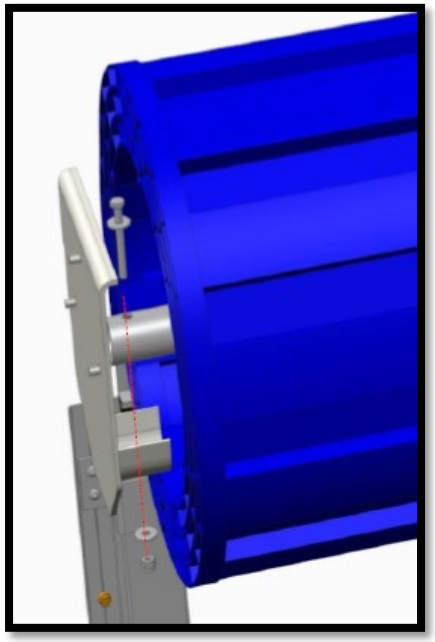
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4. Once tension is fully released, remove door axle nut and bolt from both ends of the door.





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5. Using (2) people, remove door by lifting off door hanger brackets.

Warning: Attempting a one-man lift can result in serious bodily injury and/or damage to door.

This step requires 2 CRT's



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6. Using (2) people, install replacement door by setting the door axle in the door hanger brackets.

Note: If door is equipped with protective plastic, leave cover in place to prevent damage and/or unintentional unwinding.

Warning: Attempting a one-man lift can result in serious bodily injury and/or damage to door.

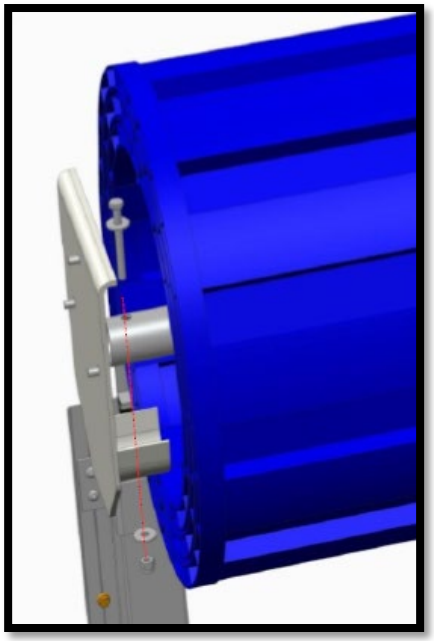
This step requires 2 CRT's



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7. Install door axle bolt and nut on each end of the door. Tighten the door axle nuts to secure the door axle to the hanger brackets using a 7/16” deep well socket and wrench.



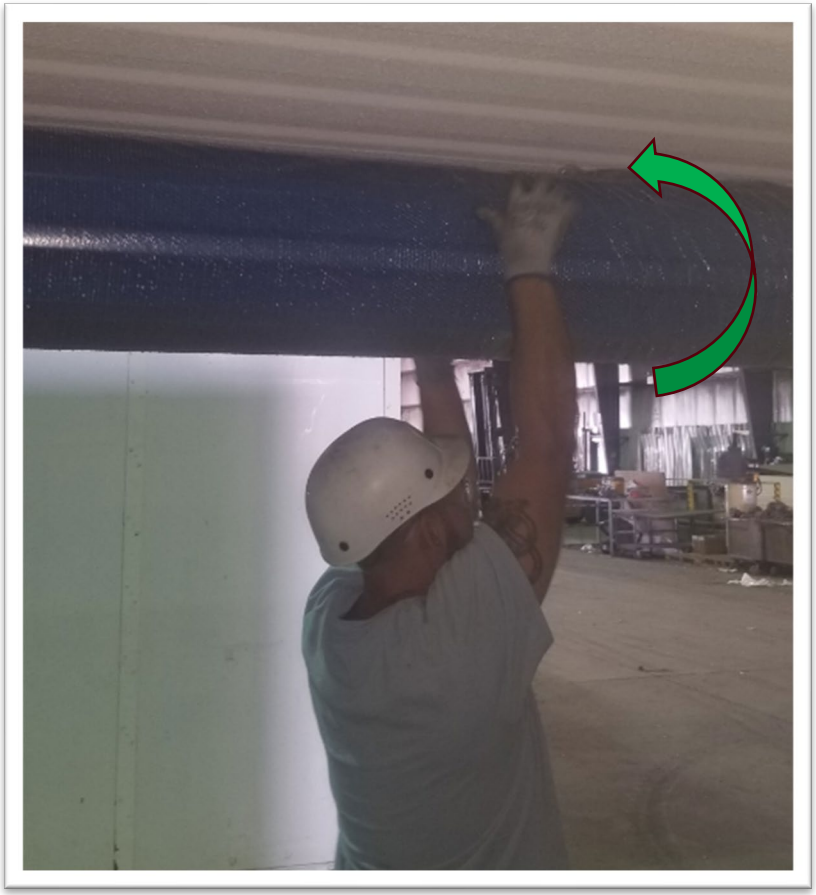




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8. Rotate door in a forward motion 5 times to install the correct tension on the door spring.

Warning: High spring tension, can cause serious injury or death, use extreme caution and always wear cut resistant gloves.



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9. While holding the door to prevent unwinding, cut the protective wrap and guide the door into the tracks.

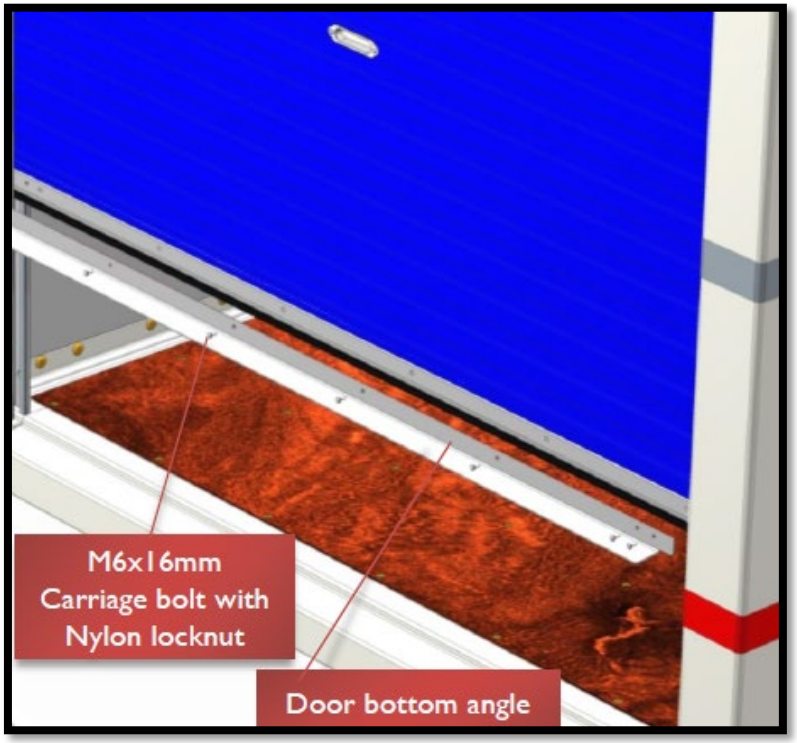
Note: Fully close door on the tracks to remove the protective wrap.

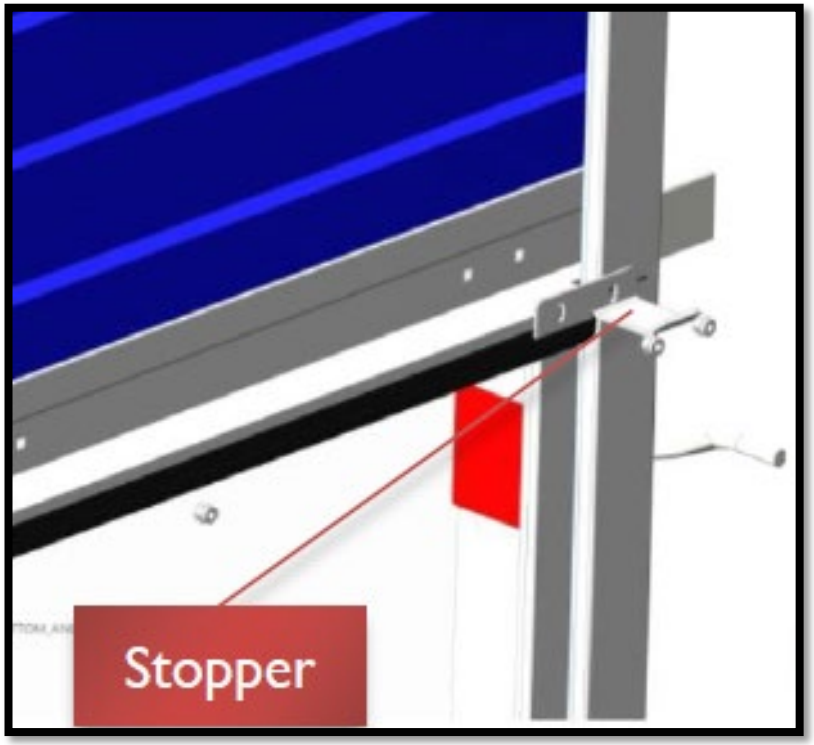
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10. Lift door halfway and reinstall bottom door angle and door stops.





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11. Completed Gen 6 door replacement..

