Steel Roof Replacement | Evaluation

Evaluator Name: Location:

Examinee Name: Date:

Evaluation Directions - Please place an "X" in the appropriate category. All forms MUST be uploaded regardless of Pass or Fail Rating. **Failure of Bold* criteria equals automatic failure of evaluation.**

	Checklist Item	Proficient	Additional Training	Notes
Safety	Wears all required PPE (gloves, face shield, etc.)			
	Uses grinder safely with guard and awareness of sparks			
	Demonstrates safe lifting practices (forklift usage)			
	Maintains clean and hazard-free workspace			
	Properly removes plastic roof using correct tools			
Removal Process	Fully removes old tape and debris			
	Removes dome straps and springs correctly			
Prep & Sealing	Properly caulks header gaps			
	Ensures surface is clean and ready for install			
Placement & Alignment	Places steel roof correctly			
	Ensures roof is centered side-to-side and front-to-back			
	Uses spacers appropriately			
Compression & Fit	Applies minimum 5,000 lbs. weight for gasket compression			
	Confirms proper internal seal and compression			
Drilling & Fastening	Uses correct 21/64” drill bit			
	Drills straight, non-elongated holes			
	Applies Loctite to bolts			
	Torques bolts to 25 ft. lbs.			
Structural Assembly	Installs spacers correctly			
	Adjusts roof corners to eliminate gaps			
	Installs steel corner bumpers correctly			
Final QC	Roof fully sealed with no visible gaps			
	Proper alignment across all sides			
	All hardware installed and secured			
	No missed steps or shortcuts			
	Container meets brand standards			
Documentation	Shop Floor Tracker completed			
	QC sign-off completed			
	Steel Roof Addition Form submitted			

Indicate the employee's performance with either “P” indicating proficient or “A” indicating Additional Training Required	
Performance:	

Evaluator Signature: Date:

Examinee Signature: Date: