PODS Gen 6 Frame Painting



Tools Needed:



- 1/4” Impact Driver
- 3” x 1/4” Roller
- 3” x 3/8” General Purpose Roller Cover
- 2’ – 4’ Roller Extension
- Metal Paint Tray
- Paint Tray Liner
- 3” Painters Tool
- Utility Knife
- Heavy Duty Power Mixer

When painting with the Sherwin Williams Steel Spec paint, a paint tray and liner MUST be used. Keep lid TIGHTLY closed when not pouring!





Materials Needed:



- Sherwin Williams Steel Spec Paint
  - PODS #: PPA102
  - SW #: B55W811
- 2” Blue 3M Painter Tape – Fastenal #: 0601675



Personal Protective Equipment:

- Steel Toed Shoes
- Safety Glasses
- Bump Cap
- Cut Resistant Gloves
- Hearing Protection

When painting and handling Steel Spec paint, the following shall be worn:

- Nitrile gloves
- Chemical goggles



PODS Gen 6 Frame Painting Procedure:

1. Pressure wash container following the “Pressure Washing Standards” and allow time to dry.

PODS Pressure Washing Standards



PODS Confidential and Proprietary 1

PODS Gen 6 Frame Painting Procedure:

2. Using a painters' tool, remove any rough edges from the gray and/or red tape. Follow the same procedure for container ID labels.



PODS Gen 6 Frame Painting Procedure:

3. If the gray and/or red tape isn't damaged or worn, it can be left on the container. You will need to apply blue painters' tape to cover the gray and/or red tape, along with container ID labels that are not damaged, prior to painting.

Note: Use a utility knife to trim excess tape for a clean appearance.



PODS Gen 6 Frame Painting Procedure:

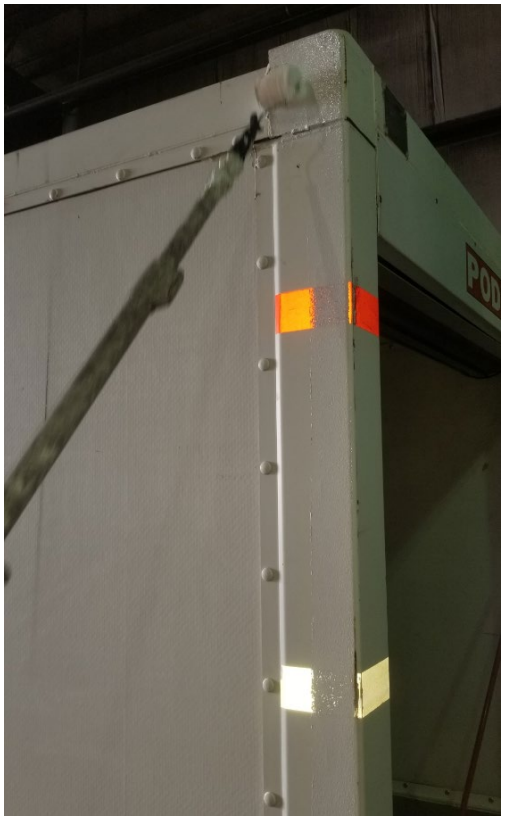
4. Using a 3” X 3/8” roller, paint the frame using the Sherwin Williams Steel Spec paint.

Note: Paint entire frame, NO SPOT PAINTING.

When painting with the Sherwin Williams Steel Spec paint, a paint tray and liner MUST be used. Keep lid TIGHTLY closed when not pouring!

Pro Tip: Mix paint thoroughly using impact gun and power mixer.

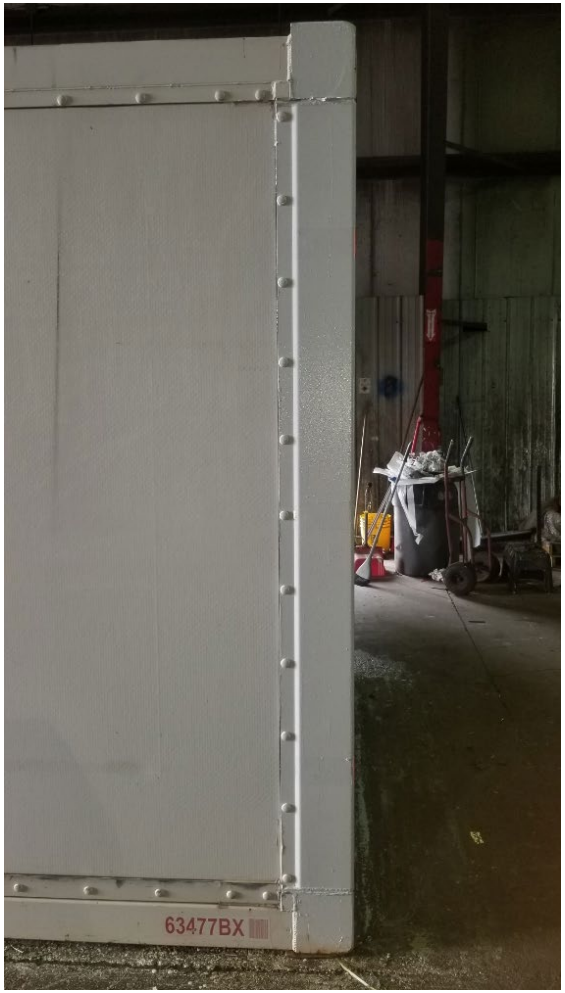






PODS Gen 6 Frame Painting Procedure:

5. When painting is complete, and the paint is still wet, remove any blue painters' tape that was applied over labels or decals.



PODS Gen 6 Frame Painting Procedure:

6. After a 1-hour dry time, apply any new gray and/or red tape, along with container ID labels.

