PODS Traditional Container Patch





Tools Needed:



- Painters Tool
- Rubber Mallet
- Hammer
- Utility Knife
- Staple Gun with ½” Staples

Materials Needed:



- Patch Kit – PWD603 (Aluminum Skin, Adhesive, and Wood Inner)
- Liquid Nails – Fastenal Part #63907

Personal Protective Equipment:

- Steel Toed Shoes
- Safety Glasses
- Bump Cap
- Cut Resistant Gloves
- Hearing Protection



PODS Traditional Container Patch:

1. Use a painter's tool to remove loose material and jagged edges from the exterior & interior of the traditional container panel area that is to be patched.

Note: This patch style is only for traditional containers. If you have a newer generation container such as a Gen 5 or Gen 6, refer to the “UV Patch” instructions.





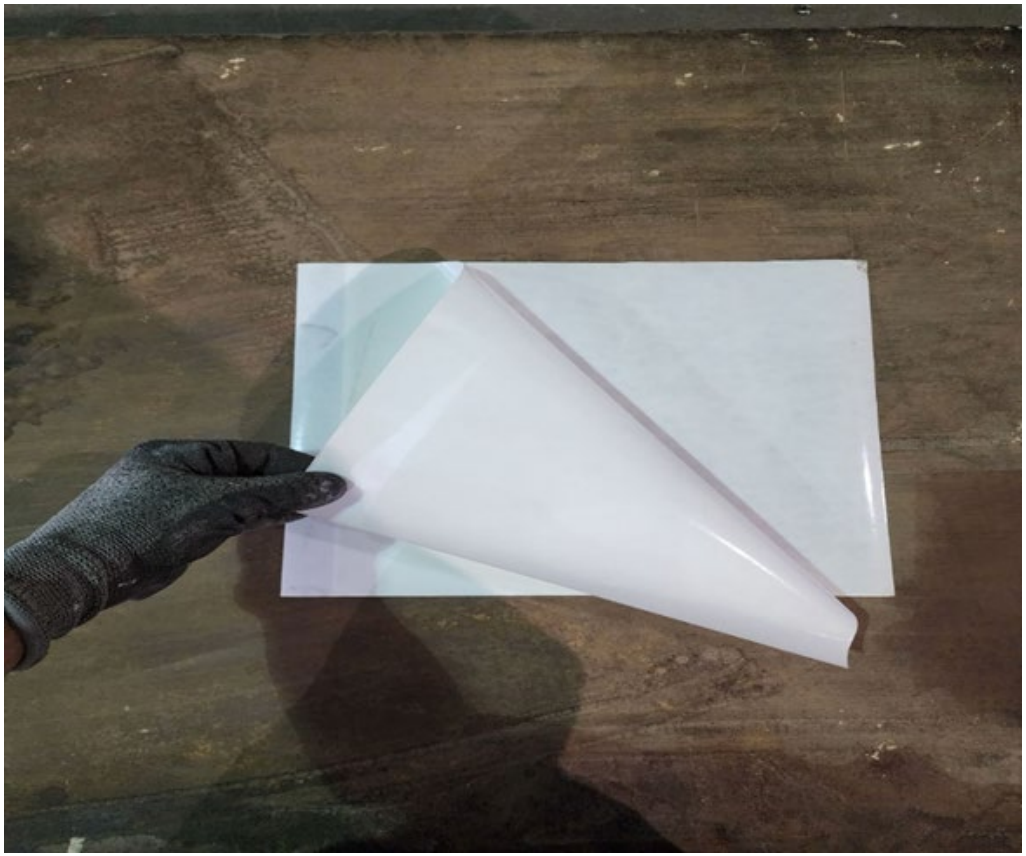
PODS Traditional Container Patch:

2. Use a hammer to tamp down areas that cannot be smoothed over with the painter's tool on both the exterior and interior of the panel.



PODS Traditional Container Patch:

3. Peel the paper backing off one side of the adhesive and place the aluminum patch onto the adhesive.



PODS Traditional Container Patch:

4. Use a utility knife to cut away excess adhesive from the edges of the aluminum patch, and then remove the remaining paper backing.





PODS Traditional Container Patch:

5. Place the aluminum patch squarely over the exterior damaged area of the traditional container panel that was prepped in step #1.

Note: As per the Container Brand Standards, a container should not exceed more than 8 patches per container, or 4 patches per side of a container.



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6. Press on the aluminum patch firmly to ensure the entire patch is adhered to the panel.

Note: If needed, tap lightly around the edge of the aluminum patch with a rubber mallet to smooth out the edges.



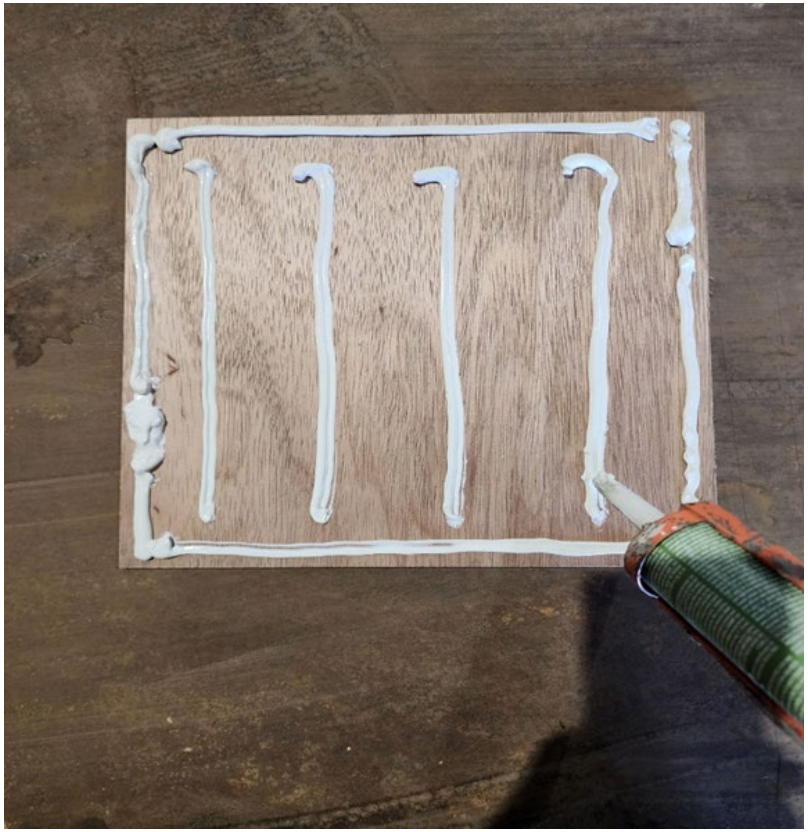
PODS Traditional Container Patch:

7. When finished, the exterior portion of the traditional container patch should be firmly adhered to the panel and have smooth edges.



PODS Traditional Container Patch:

8. When patching the interior portion of a damage traditional container panel, apply a bead of Liquid Nails around the entire perimeter of the wood patch, along with a minimum of 4 beads on the inside of the wood patch as shown in the photo.



PODS Traditional Container Patch:

9. Place the wood patch squarely over the interior affect area of the traditional container panel.



PODS Traditional Container Patch:

10. Install a ½” staple in all 4 corners of the interior wood patch to hold the patch in place while the Liquid Nails adhesive dries.



PODS Traditional Container Patch:

11. Completed interior wood patch on a traditional container panel.

