PODS Gen 6 Aluminum (AL) Vent Assembly Replacement

Damaged Plastic Vent



Replacement AL Vent



Tools Needed:



- Rivet Gun
- Drill
- 3/16″ Drill Bit
- Screwdriver or Putty Knife

Materials Needed:



- AL Vent Assembly (1) – PG6019A
- Vent Assembly Gasket (1) – PG6020A
- Rivets (7) – PG6104





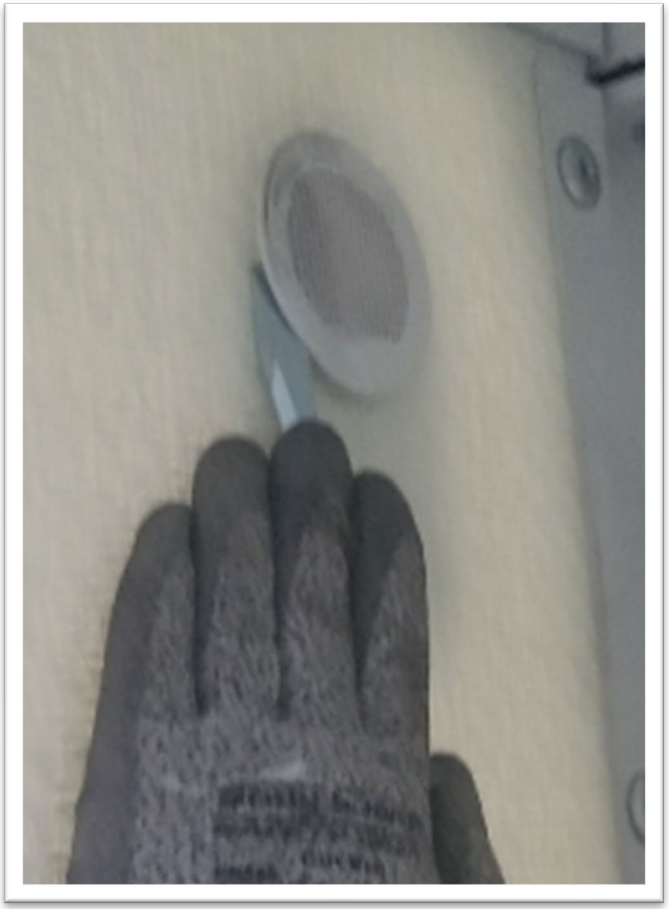
Personal Protective Equipment:

- Steel Toed Shoes
- Safety Glasses
- Bump Cap
- Cut Resistant Gloves
- Hearing Protection



Gen 6 AL Vent Replacement

1. Remove interior portion of plastic vent assembly using a screwdriver or putty knife.





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2. Remove just the head portion of the rivets using a drill and 3/16” bit.





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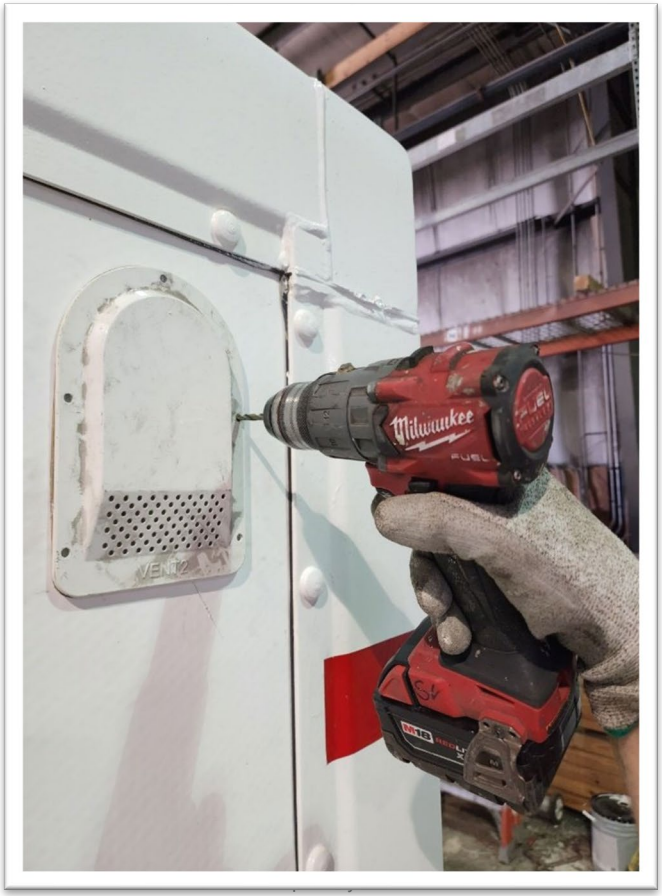
3. Once all rivet heads have been removed, the vent itself can be removed from the panel.



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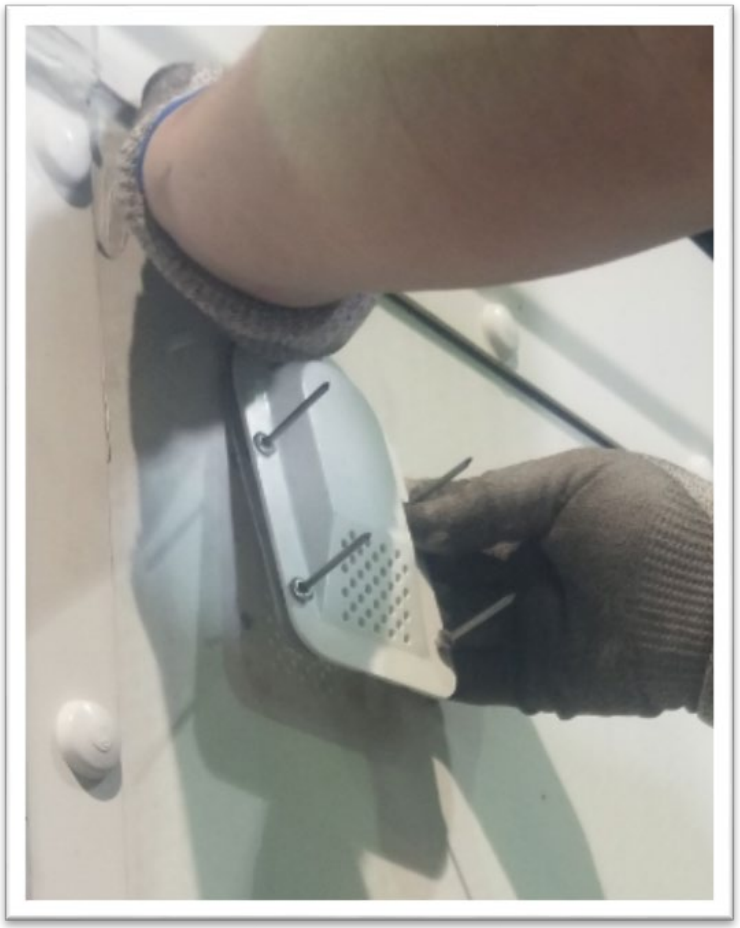
4. Fit the new AL vent into the preexisting vent hole and drill the 5 rivet holes around the vent using a 3/16” drill bit.

Note: Be careful not to drill the holes all the way through the panel.



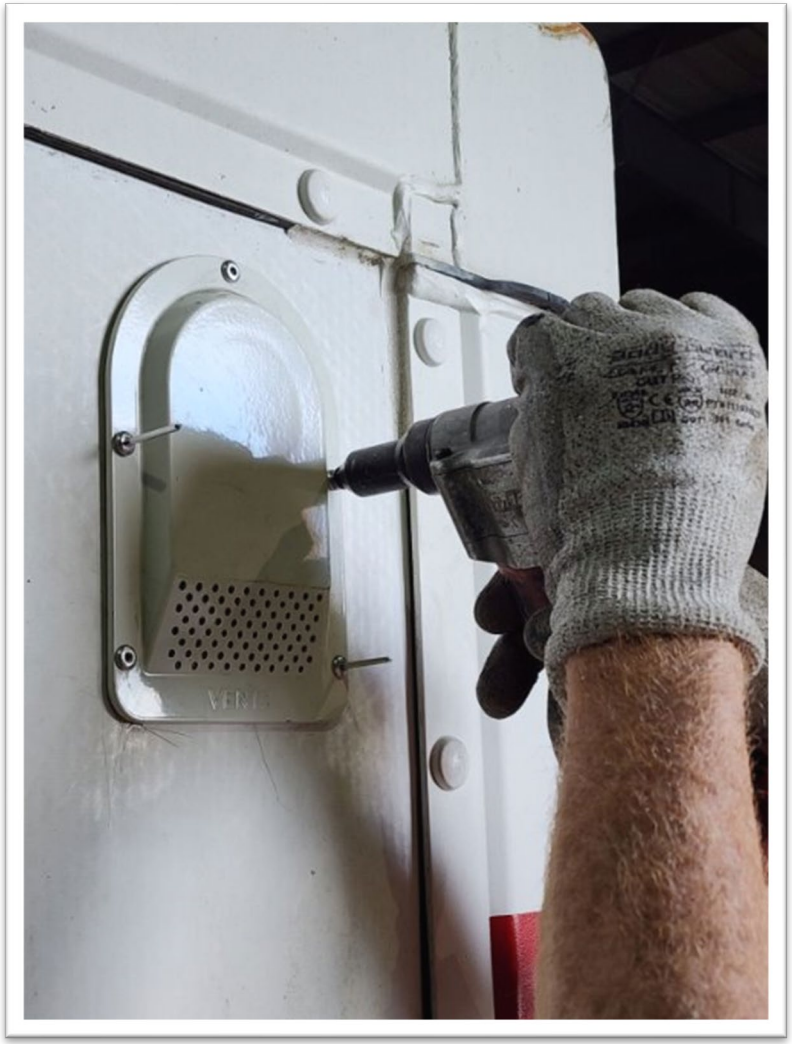
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5. When installing the new exterior vent and gasket, align the gasketing to the vent and insert all 5 rivets. Mount vent and gasket to the panel by inserting the rivets into the rivet holes drill in the previous step.



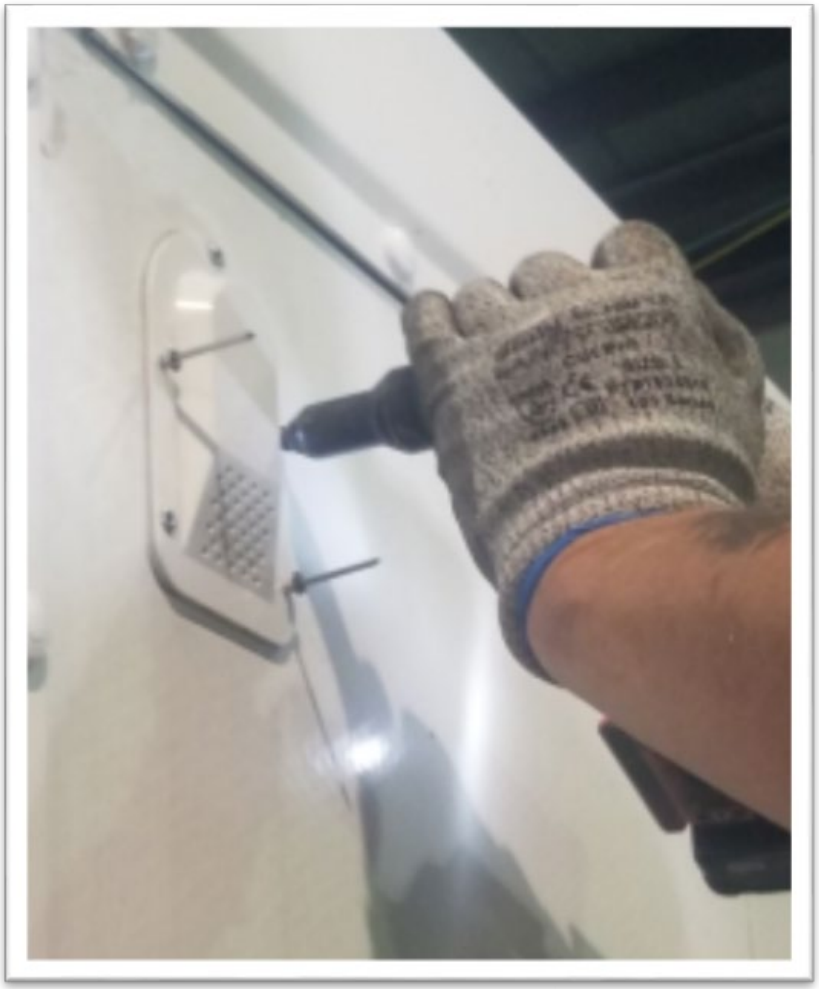
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6. Using a rivet gun, start with the top hole and pull that rivet first.



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7. Proceed pulling the remaining rivets using a criss-cross pattern.



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8. Finished exterior vent



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9. The round portion of the vent assembly gets mounted on the container interior by pushing the round vent into the panel hole until the vent sits flush on the wall. With the 2 mounting holes positioned at 3 and 9 o'clock, drill the 2 rivet holes using a 3/16” drill bit, then insert the rivets using the rivet gun.

Note: Be careful not to drill the holes all the way through the panel.



