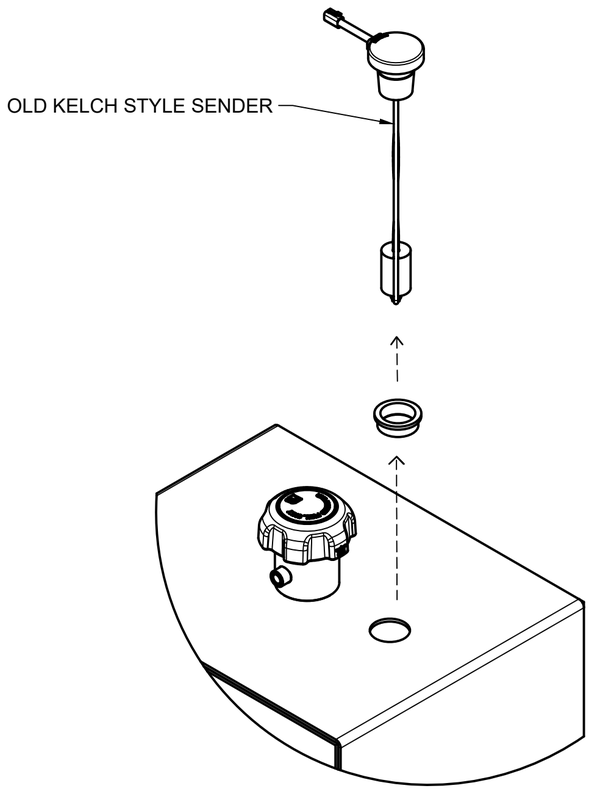
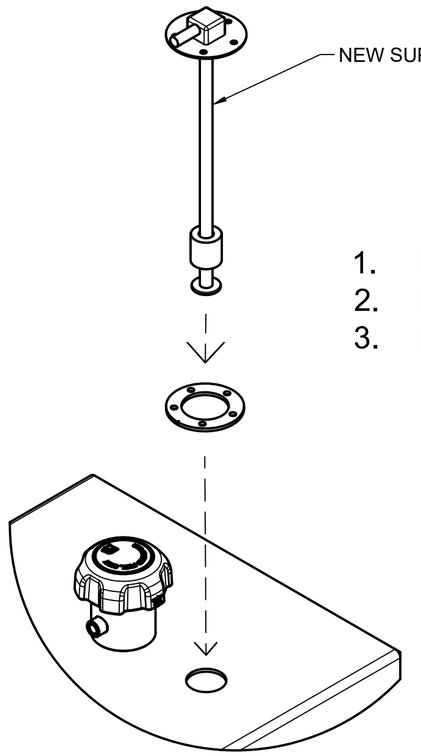
A.



1. REMOVE KELCH STYLE SENDING UNIT AND GROMMET

B.

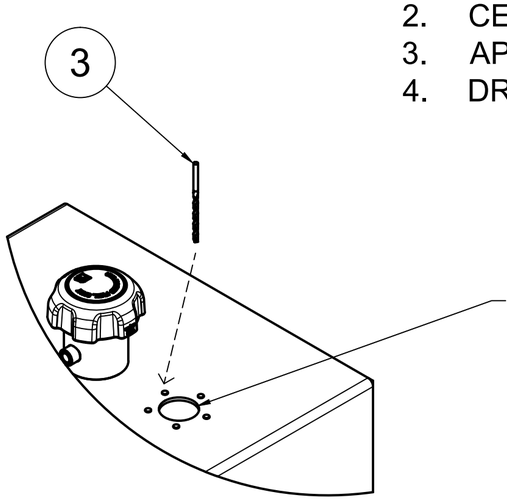


1. INSERT NEW SENDER **AND** GASKET.
2. CLOCK TO DESIRED POSITION.
3. MARK HOLES.

NOTE
FIVE BOLT SENDER PATTERN IS A SPECIFIC SAE PATTERN. ONCE DRILLED, YOU WILL NOT BE ABLE TO "CLOCK" DIFFERENTLY.

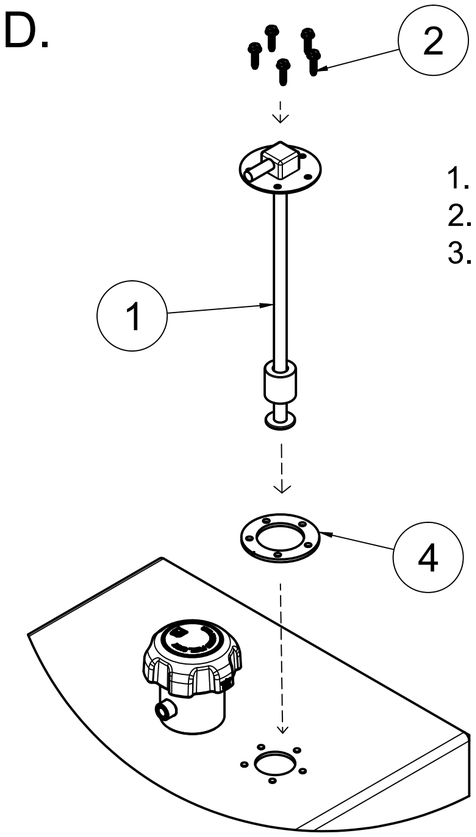
C.

1. REMOVE SENDER AND GASKET
2. CENTER PUNCH MARKED HOLES
3. APPLY MASKING TAPE OVER HOLE
4. DRILL HOLES WITH #21 DRILL BIT (.159")



PARTS LIST				
ITEM	QTY	PART NUMBER	PART NAME	DESCRIPTION
1	1	33025-10.5	VERTICAL SENDING UNIT	240-33 SENDER 10.5" TANK
2	5	93880A245	HEX HEAD BLUNT SCREWS FOR SHEET METAL	#10, 3/4" LONG
3	1	30585A33	DRILL BIT	#21 (.159")
4	1	46005	5 BOLT SAE GASKET	BW FKM VITON GASKET

D.



1. INSTALL NEW SENDER AND GASKET
2. ALIGN WITH DRILLED HOLES
3. INSTALL SELF THREADING SCREWS INTO PREDRILLED HOLES

RG1-FR1

SENDING UNIT FIELD RETROFIT KIT