



Drive Axel Sprocket Installation Instruction

Model: RG Produced Units (Gen 2.5)

Revision: - (initial)

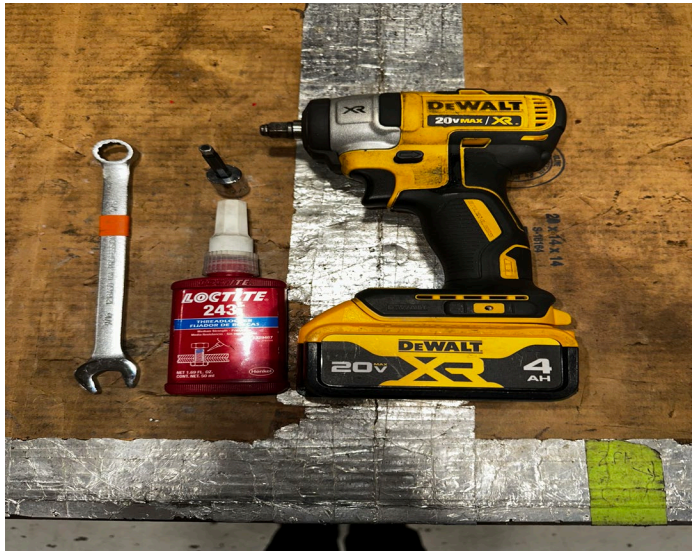
Date: 3/27/24

Assembly Instructions

- Acquire all needed hardware and tools
- Apply Loctite 243 to the 6 Flat Head Screws
- Orientate the Sprocket onto the Drive Wheel Assembly with beveled holes facing outwards.
- Slide All 6 Flat Head Screws into the corresponding holes.
- Fasten the Nylon nuts to the screws on the backside of the mounting flange.
- Use Impact with 7/32 Allen Socket and 9/16 Wrench to tighten bolts and nuts down.

Tools Required:

- 7/32 Allen Head Socket
- Impact Gun
- 9/16 Wrench
- Loctite 243



Hardware Required:

- Qty 6:

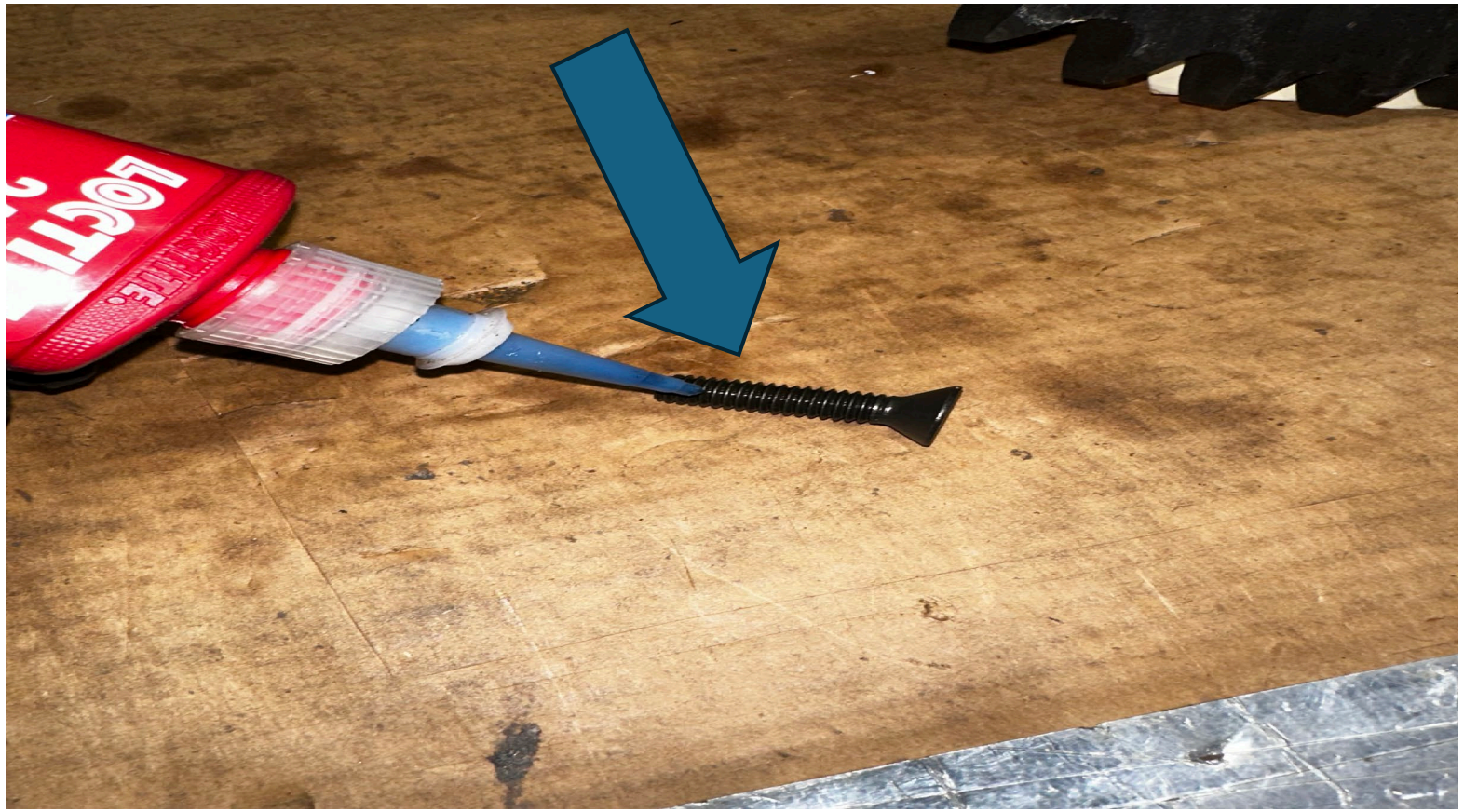
3/8 - 16x1 –½ ; 7/32 Key Flat Head Socket Cap Screw

- Qty 6:

3/8 - 16 UNC Nylon Nut

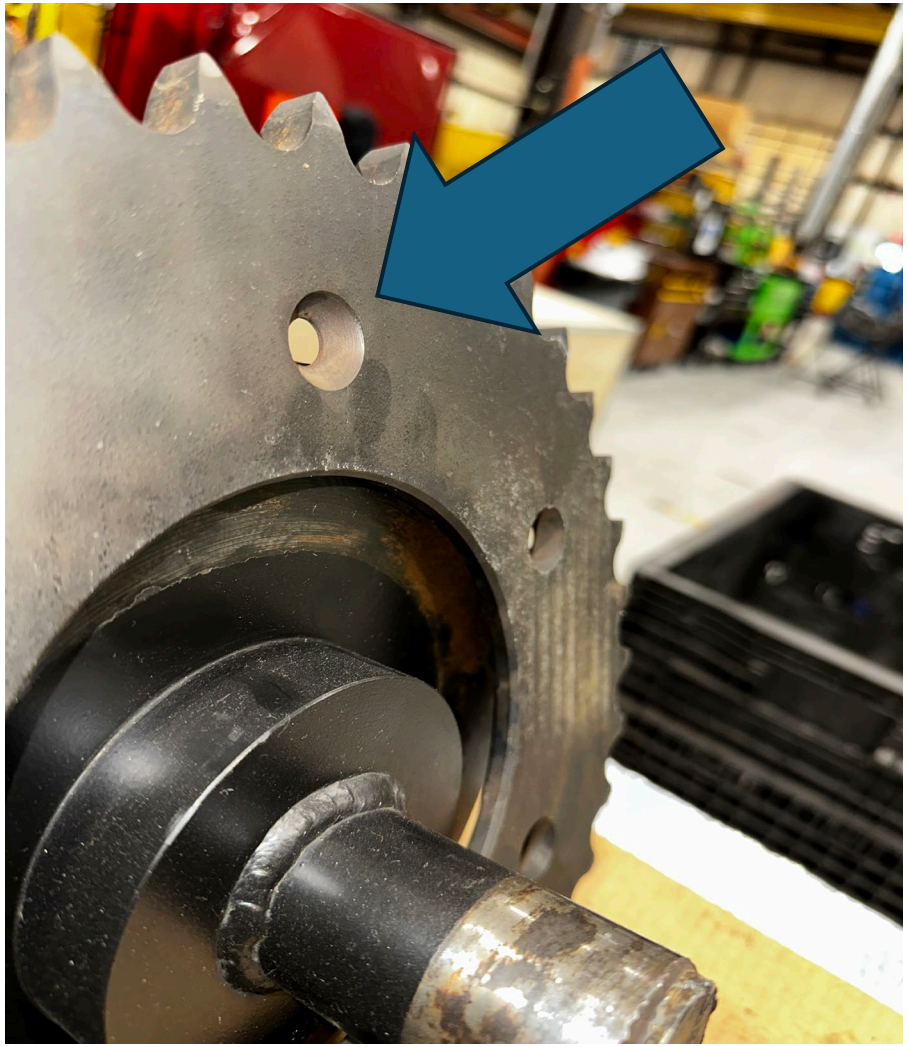


Apply Loctite 243 to 6 Flat Head Screws

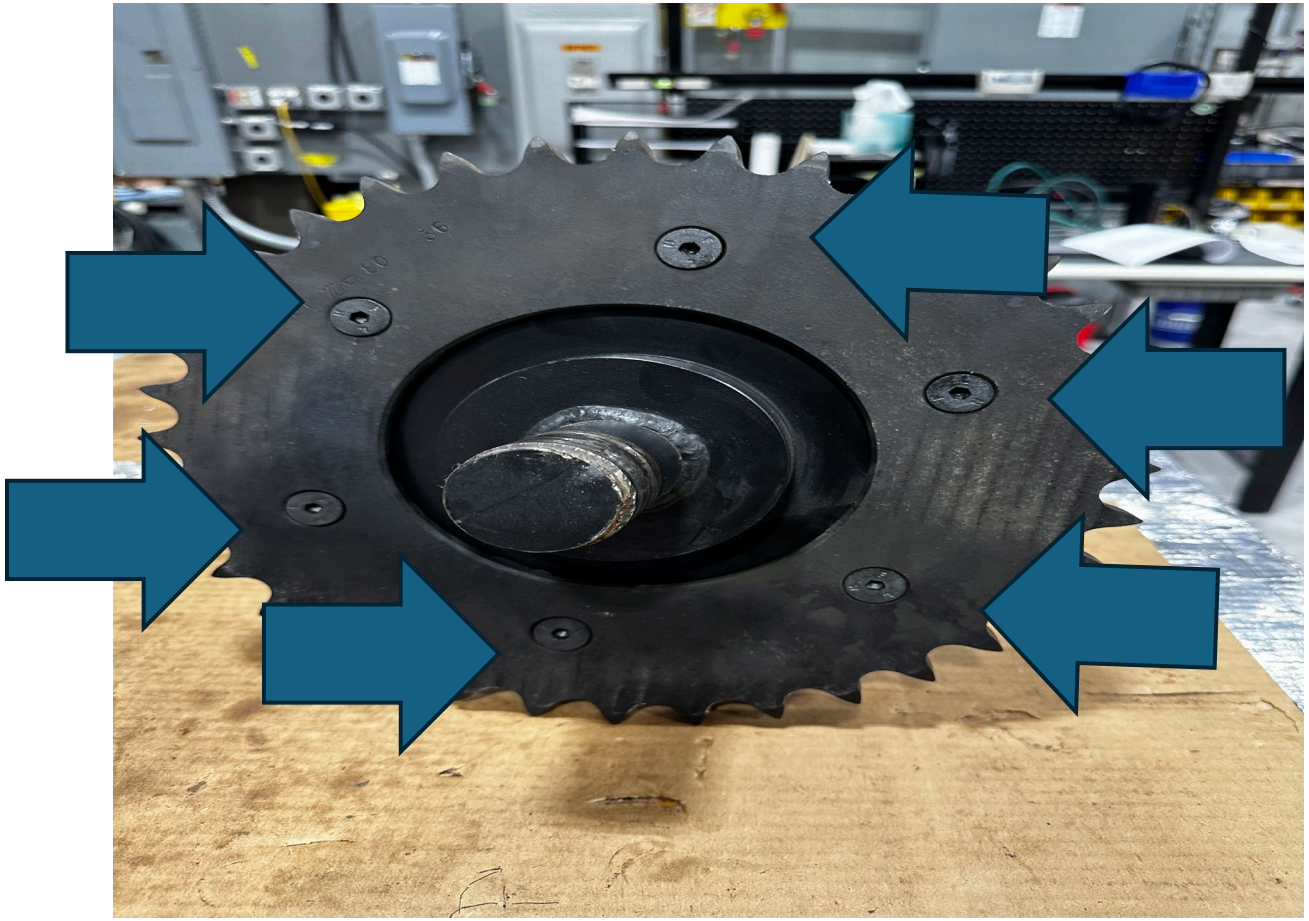


Orientate the Sprocket onto the Drive Wheel Assembly with beveled holes facing outwards away from the hub mounting flange.

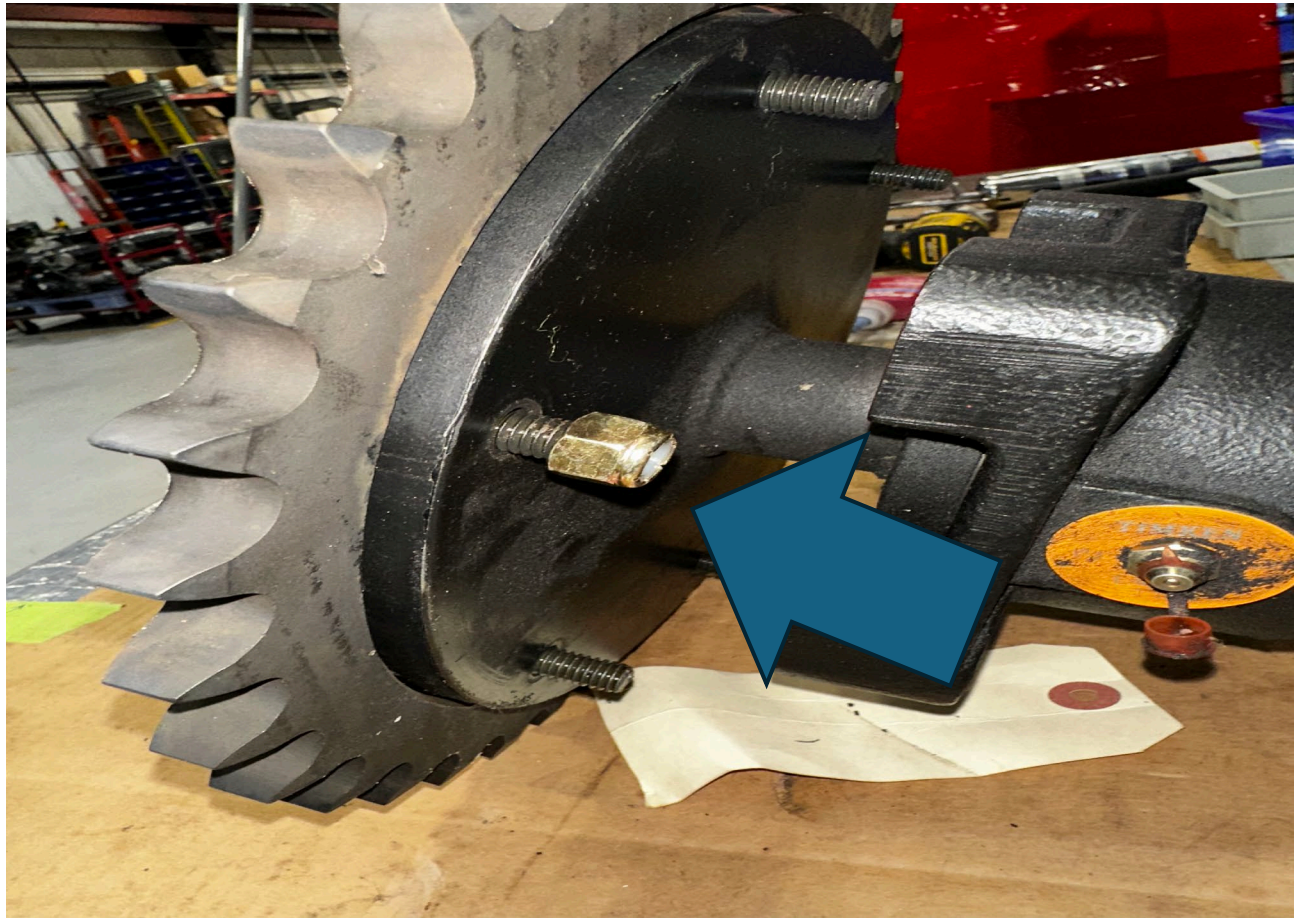




Slide All 6 Flat Head Screws into the corresponding holes on the sprocket and hub mounting flange.



Fasten the Nylon nuts to the screws on the backside of the hub mounting flange



Use Impact with 7/32 Allen Socket and 9/16 Wrench to tighten all 6 bolts and nuts down

