PODS Heat Strip Patch Installation Instructions



Tools Needed:



- Heat Gun
- Painters Tool
- Utility Knife
- Spray Bottle W/Chemical Label Identifying “Windex Glass Cleaner”
- Windex Glass Cleaner
- Rag
- Sandpaper or Scotch Brite pad



Materials Needed:



- PODS Heat Strip Patch – PG5078
- Krylon Gloss White Spray Paint – PPA204

Personal Protective Equipment:

- Steel Toed Shoes
- Safety Glasses
- Bump Cap
- Cut Resistant Gloves
- Hearing Protection



PODS Heat Strip Patch Installation Procedure:

1. Identify the damaged area inside a container containing honeycomb panels such as a Gen 5 & 6.

Note: Heat strip patches are only used on the inside of honeycomb panels.



PODS Heat Strip Patch Installation Procedure:

2. Lightly sand damaged area with sandpaper or Scotch Brite pad.



PODS Heat Strip Patch Installation Procedure:

3. Clean damaged area of all dust and debris using Windex and a rag.





PODS Heat Strip Patch Installation Procedure:

4. Cut heat strip patch to the length needed to cover the damaged area.

Note: Heat strip patches are only used on the inside of honeycomb panels.





PODS Heat Strip Patch Installation Procedure:

5. Using a heat gun, apply heat to one end of the patch to activate the glue.



PODS Heat Strip Patch Installation Procedure:

6. After heating one end of the patch, apply pressure to ensure patch adheres to the panel. A tool such as a painters tool will work for this process.



PODS Heat Strip Patch Installation Procedure:

7. Using the heat gun and painters tool, continue working your way across the patch applying heat and pressure to ensure adherence to the panel.



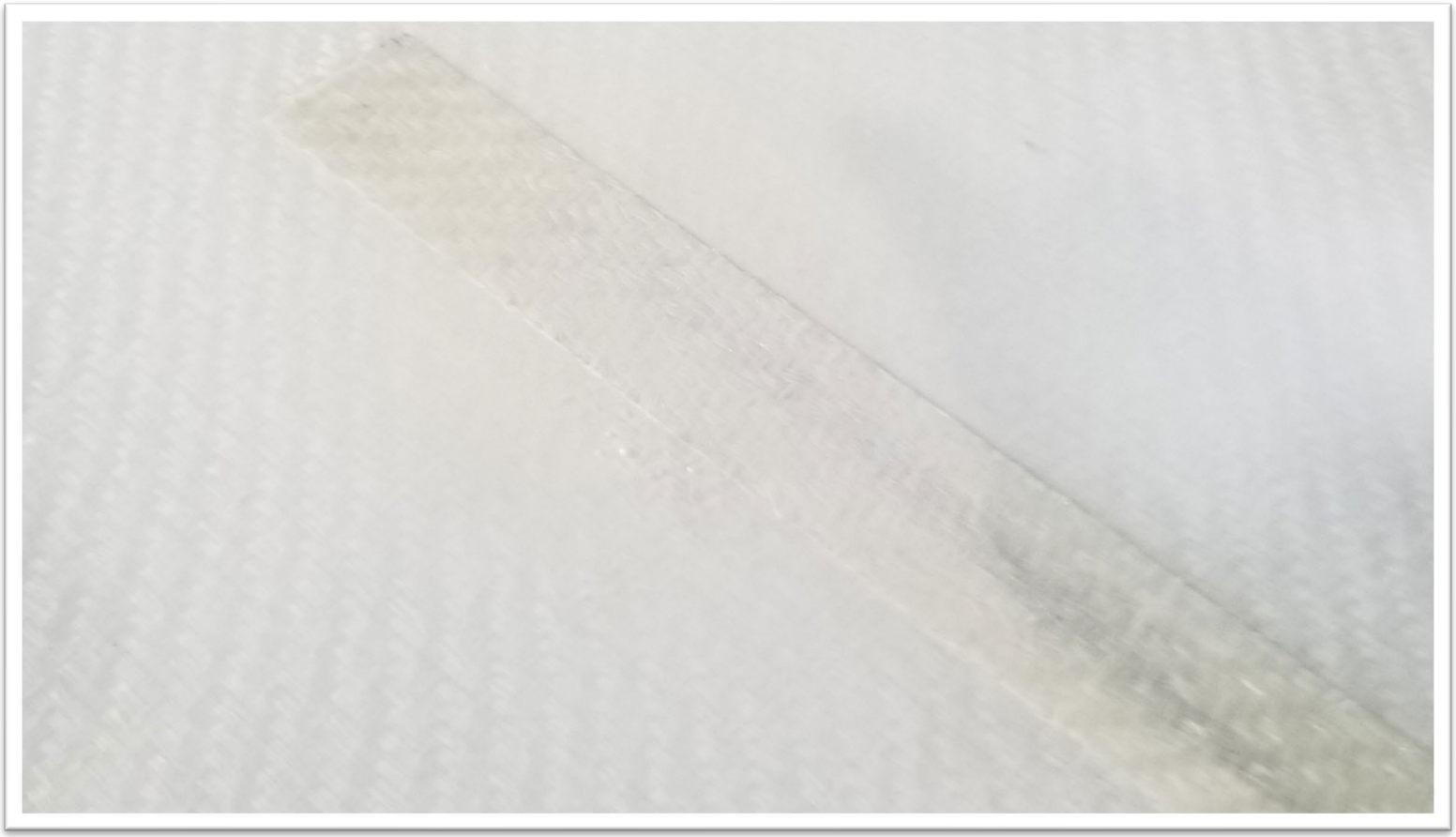
PODS Heat Strip Patch Installation Procedure:

8. Photo illustrates a properly adhered heat strip patch over damaged area.



PODS Heat Strip Patch Installation Procedure:

9. Apply Krylon Gloss White Spray Paint over heat strip patch to blend with panel color.



PODS Heat Strip Patch Installation Procedure:

10. Completed heat strip patch repair.

Note: Heat strip patches are only used on the inside of honeycomb panels.

